

# Work Order ID 65275

January 10, 2011 1:27:38 PM



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Item ID: Misc Switching Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Misc Switching Panel -Eagle

Start Date: 1/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 1/10/11 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

2024, 063

11-1-10  
B H 10-1

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

11-1-10  
B H 1-10

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

Subaru

X

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 65275**

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Item ID: Misc Switching Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Misc Switching Panel -Eagle

Start Date: 1/10/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/14/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: ST

0.00

Sent to Eagle  
11/01/11 [Signature]

Packaging

Memo

0.00

Packaging

CL 11/01/11 ①

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

✓ No Arc [Signature] 10/01/11  
CL 11/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 65275

Parent Item: Misc Switching Panel

Parent Item Name: Misc Switching Panel -Eagle

Start Date: 1/10/11

Required Date: 1/14/11

Start Qty: 1.00

Required Qty: 1.00

Comments: Rev A 11.01.10 new Issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M2024T3S.063		Purchased	No			100	sf	63.5000	0.073	0.073			



2024-T3 .063 sheet



FB11-1-10

Location

Loc Qty

Loc Code

MAT22

63.5

114351

63.5

114351

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

DART AEROSPACE LTD		Work Order: 65275
Description: MISC. SWITCHING PANEL		Part Number:
Inspection Dwg:	Rev: A	Page 1 of 1

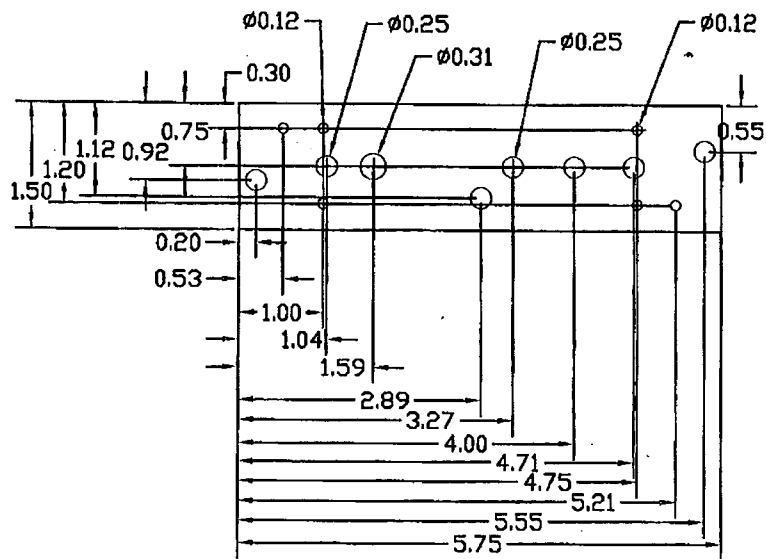
### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .12	+ .005 - .001	.122	x		✓ FB62	
Ø .25	+ .006 - .001	.251	✓		✓	
Ø .31	+ .006 - .001	.310	✓		✓	
.30	± .030	.299	✓		✓	
.55	± .030	.543	✓		✓	
.75	± .030	.745	✓		✓	
.92	± .030	.911	✓		✓	
1.12	± .030	1.116	✓		✓	
1.20	± .030	1.200	✓		✓	
1.50	± .030	1.501	✓		✓	
.20	± .030	.196	✓		✓	
.53	± .030	.527	✓		✓	
1.00	± .030	1.000	✓		✓	
1.04	± .030	1.037	✓		✓	
1.59	± .030	1.589	✓		✓	
2.89	± .030	2.892	✓		✓	
3.27	± .030	3.270	✓		✓	
4.00	± .030	4.000	✓		✓	
4.71	± .030	4.710	✓		✓	
4.75	± .030	4.751	✓		✓	
5.21	± .030	5.215	✓		✓	
5.55	± .030	5.550	✓		✓	
5.75	± .030	5.751	✓		✓	

Measured by: RB	Audited by: S	Prototype Approval:
Date: 11-10-1	Date: 11/10/11	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



CL11108110  
W10:65275

NOTE: USE 0.063 2024 ALUMINUM

✓ MISC SWITCHING PANEL  
REV.1 7/JAN/11

RECEIVED 05/22/2009 06:53

01/07/2011 14:24 FAX 4032507110

0004/0005